



Product Data Sheet

Graphokote 614

Alcohol-based Coating

Description: *Graphokote 614* is a fast-drying premium alcohol-based graphite coating. Typically used as a dry film lubricant, pre-coat for miscellaneous metalworking operations and a rust-preventive for tools and dies.

Typical Properties:	Solids Content	: 20%
	Graphite	: 1 micron synthetic graphite
	Carrier	: Isopropyl Alcohol
	Flashpoint	: 54°F
	Weight / gallon	: 7.4 lb/gal
	Consistency	: Light Fluid
Shelf Life	: 2 years from manufacture date	

Method of Use: *Graphokote 614* can be brushed, dipped or sprayed on surface depending on applications - dilute with compatible solvents as required. Typical dilutions range from 1-part-solvent-to-2-parts-product for dip coating to 8:1 for spray application. Upon dilution, proper agitation should be employed to maintain graphite in suspension during application.

Precautions: The customary safeguards employed when storing, handling and applying industrial coatings should be observed. To prevent contamination, container should be sealed when not in use.

Flammable!

Please refer to Material Safety Data Sheet for proper first aid instructions.

Container Size: Case of (4) 1 gallon cans, 5-gallon pails and 55 gallon drums.



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