



## Product Data Sheet

# Aquakast 65

### Water-based Coating

**Description:** *Aquakast 65* is a versatile and economical water-based graphite release coating specially formulated and proven for use in both ferrous and non-ferrous casting applications.

Product benefits include excellent surface finish and long intervals between recoats. Product is very stable and easily remixed - will not settle and pack.

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<b>Typical Properties:</b>	Solids Content	: 25.0%
	Graphite	: 4-6 micron natural graphite
	Carrier	: Water
	Freezing point	: 32°F
	Weight / gallon	: 9.2 lb/gal
	Consistency	: Light Fluid
	Shelf Life	: 2 years from manufacture date

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**Method of Use:** *Aquakast 65* should be mixed lightly before use. Coating may be diluted with water as required. For best results, avoid hard/untreated well or process water. Upon dilution, employ mild agitation to maintain suspension of solids during application.

Typical dilutions for spray application are 3 to 5 parts water to one part product by weight. For best results, apply light coating to clean, warm mold (surface temperatures of 200 – 550°F (93 – 288°C)).

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**Precautions:** The customary safeguards employed when storing, handling and applying industrial coatings should be observed. To prevent contamination, container should be sealed when not in use.

Protect from Freezing!

Please refer to Material Safety Data Sheet for proper first aid instructions.

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**Container Size:** Cases of (4) 1-gallon cans, 5-gallon pails and 55 gallon drums.

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